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RBEM651V3000102
Job Sheet 181888



005959

Part No: RBEM651V3000102

Job Qty: 1 ea

Part Name: Front Shaft Protector



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 8/10/18

Job Tracking No:

Due Date: 10/15/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM651V3000102 Rev. 2 IPP Rev. A 18.06.29 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	10/15/18	10/15/18	0.00	0.00	Start Up Small Fab-4		MLC
100	Small Fab	1 pcs	10/15/18	10/15/18	0.00	0.20	Small Fab-9		MLC
110	QC	1 pcs	10/15/18	10/15/18	0.00	0.00	QC5		SP
120	QC	1 pcs	10/15/18	10/15/18	0.00	0.00			N/A SO
130	Packaging	1 pcs	10/15/18	10/15/18	0.00	0.00	Packaging3-2		SB
140	QC21-FG	1 Ea	10/15/18	10/15/18	0.00	0.00	QC21		DAG

Part Op 100 - 1-Engrave placard RB41011 using marktronic engraver. See note 2. 2-Transfer drill Dart placard RB41011 to Lab
Descriptions: Pelican case APP-1500-E 3-Deburr holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue placard RBEM651V3000102-5 to RBEM651V3000102-3 foam as per DWG. 6-Glue foam to case and pack case as per DWG.

130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
97524A032	Sealing Blind Rivet	4 Ea (4 ea)	90-Start up Operation	5089128
APP-1500-E	Case	1 Ea (1 ea)	100-Small Fab	5114733
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	100-Small Fab	5021070
RBEM651V3000102-1	Foam, Bottom use in case APP-1500-E	1 Ea (1 ea)	100-Small Fab	5114731
RBEM651V3000102-3	Foam, Top use in case APP-1500-E	1 Ea (1 ea)	100-Small Fab	5114732
RBEM651V3000102-5	Placard	1 Ea (1 ea)	100-Small Fab	511525
RBEM651V3000121	Front Shaft Protector	2 Ea (2 ea)	100-Small Fab	5119238
RBEM651V3000125	Front Shaft Protector	1 Ea (1 ea)	100-Small Fab	5118127

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	97524A032	4	823	0
100-Small Fab	APP-1500-E	1	1	0
	RB41011	1	745	0
	RBEM651V3000102-1	1	1	0
	RBEM651V3000102-3	1	1	0
	RBEM651V3000102-5	1	1	0
	RBEM651V3000121	2	0	0
	RBEM651V3000125	1	1	0



Container No: S119049

Part: FBEM651V3000102

Job No: 181888

Serial No/Batch: S119049

Revision: 2

Inspector:

Exp Date:

Instructions:

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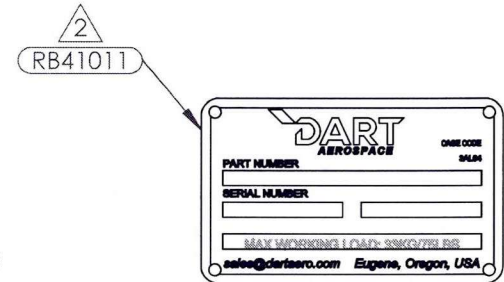
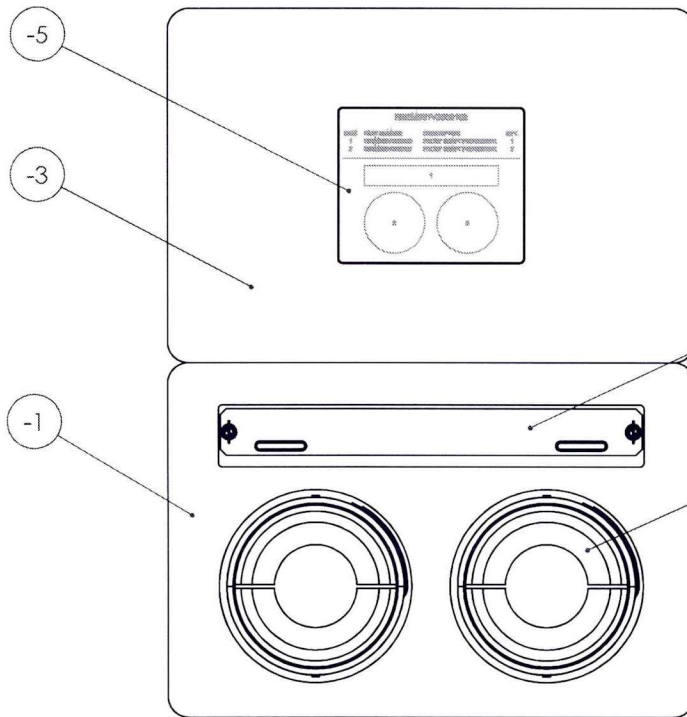
Date: 10/17/18

Part Specifications
Specifications could not be found.

Plex 10/17/18 7:10 AM dart.lacelle.linda

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION	6/27/2016	SM	JAG
2	16-0216	-1 & -3 CH'D MATERIAL & VENDOR WAS Y20 BLACK (I.P. SPECIALTY) IS ETHAFOAM 220, BLACK (CASE SOLUTIONS). -1 DELETED DIM'S 4X R.68, 2X $\sqrt{3.88}$, CH'D DIM WAS 2X $\emptyset 6.26$ IS 2X $\emptyset 6.26 \sqrt{3.88}$. -3 DELETED DIM 4X R.68, ADDED DIM'S 4X 45°, 4X .70, 3.20, 1.70, 2X .40. -5 CH'D T/N TEXT HT. WAS .125 IS .188.	11/8/2016	RJC	JAG



NOTES:

- REF. AIRBUS T/N: M651V3000102.
- ENGRAVE T/N, S/N, "MADE IN USA" MAX. WORKING LOAD 33 Kg / 73 lbs.

			
TITLE FRONT SHAFT PROTECTOR KIT			
DWG NO. RBEM651V3000102			REV 2
MAT'L HEAT TREAT FINISH SPEC		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125/✓	
DRAWN BY: MACKOVJAK		1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
CHECKED: DUERFELDT		2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
OPPS APPR: ANDERSON		3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
QA APPR: LINDSAY		USED ON MODEL	
APPROVED: GILBERT		H175	
SCALE 1:6	DATE 4/22/2016	SHEET 1 OF 4	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
				2	FRONT SHAFT PROTECTOR		RBEM651V3000121	1
				1	FRONT SHAFT PROTECTOR		RBEM651V3000125	1
		B/O	-1	1	FOAM, BOTTOM	ETHAFOAM 220, BLACK	17.09 X 11.49 X 4.27 (CASE SOLUTIONS)	2
		B/O	-3	1	FOAM, TOP	ETHAFOAM 220, BLACK	17.09 X 11.49 X 1.76 (CASE SOLUTIONS)	3
			-5	1	PLACARD	PLASTIC		4
		B/O	-7	1	CASE	PLASTIC	PELICAN #APP-1500-E	N/S
		B/O		1	DART PLACARD	ALUMINUM	RB41011	1